



OPERATIONS

Some **200 million tonnes** of aggregates are used in the construction of homes, work places, public buildings and roads every year.

Some **29 million m³** of pre-mixed concrete is produced from more than 1500 concrete batching plants to build Australia each year.

The heavy construction materials industry employs around **30,000** Australians directly and **80,000** indirectly.

Critical to the **\$200 billion** building and construction industry.

THE MARKETS

Concrete is the second most consumed substance (after water) in the world. Over **70%** of the worlds population lives in structure that contains concrete.

High-rise buildings use lots of concrete. The Eureka Tower in Melbourne (as one example) used over **61,000m³** of concrete alone.

Today each Australian requires **8 tonnes** of heavy construction materials a year to serve their infrastructure needs.

Over **229,000 dwellings** are built in Australia per year.

Building just **1km** of a two lane highway takes over **8000m³** concrete.

To construct an average new home requires about **110 tonnes** of crushed rock and **53m³** of concrete.